



KANEPACKAGE PHILIPPINE INC.

Date

221205

☒ Permanent

☐ Temporary

Valid until:

ONE POINT LESSON

ACTIVITY:

PROPER DETACHING AND PALLETIZING FOR ITEM 515138500

Purpose: to prevent worn-out or damaged the item during detaching process and proper palletizing

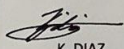


Detaching process:

- > Align the item when detaching the scrap.
- > Set of standard detaching quantity item:
Max: 5 items
Min: 3 items

Palletizing:

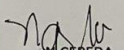
- > Need big caster pallet to place the item. Use Lime Pallet.
- > Always position the items in proper alignment



K. DIAZ

(Name & Sign)

CHECKED BY:



N. CEPEDA

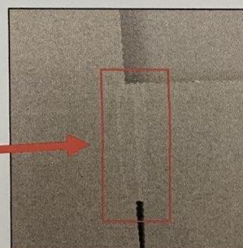
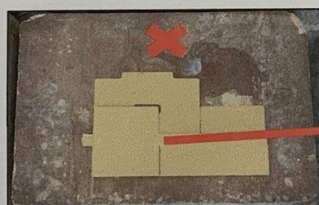
(Name & Sign)

APPROVED BY:

R. MIRANDA

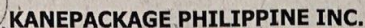
(Name & Sign)

>When transferring the items for manual gluing, do not fold the items to prevent damage.



Note:

- > Call the attention of assign leaders/sub-leader for any abnormality encounter.
- > Always follow the standard quantity set for detaching the scrap.



Date: 22/2/21 Time Start: 11:00 am Time Finished: 11:05 am Venue: Detaching Area.

ATTENDEES:

Name _____

Dept.

Sign

Name _____

Dept.

Sign

Janeth Mendoza

DERWIN A. DE CHAVEZ

Sam Sandler P. Arce

Conley Cassin

KEVIN DIAZ PRAD

AGENDA:

Proper detaching and palletizing for item 515138500

MINUTES:

Detaching process:

→ align the item when detaching the scrap.

> set of standard detecting quantity item.

Max: 5 items

Min: 3 items

Polkström:

- > Need big caster pallet to place the item (Use lime pallet)

7 Always position the items in proper alignment.

* Note:

When transferring the items for manual gluing, do not fold the items to prevent damage.